

eRolls, Inc
CI Roll Data Sheet

CUSTOMER:

<i>Customer Name:</i>		
<i>Address:</i>		
<i>City, State, ZIP:</i>		
<i>Contact Person:</i>		
<i>Title:</i>		
<i>Phone:</i>		
<i>FAX:</i>		
<i>E-mail:</i>		

Roll Type / Application:

<i>PM No / Name:</i>				
<i>Quantity:</i>				
<i>Type:</i>	Standard	Heated	Tri-Pass	S-Roll Shell
<i>Journals:</i>	Integral	Bolted	Qt Both	
<i>Doctored Position:</i>	Yes	No		
<i>Doc Blade Type:</i>				
<i>Drive Extension:</i>	Yes	No		

Roll Dimensions:

<i>Roll Diameter:</i>		inches	<i>Rope Groove:</i>	Y / N
<i>Face Length:</i>		inches	<i>Comments:</i>	
<i>Bearing C/L:</i>		inches		
<i>O.A.L.:</i>		inches		
<i>Bore Diameter:</i>		inches		
<i>Est Weight:</i>		lbs.		

Roll Material:

<i>Body Material:</i>		(if known)
<i>Present Roll Hardness:</i>		HV / Shore 'C' / Rockwell 'C'
<i>Desired Hardness:</i>		HV / Shore 'C' / Rockwell 'C'

Calender Information:

<i>Roll Position:</i>	King	Queen	Intermediate
<i>Type of Stack:</i>	On Machine	Off Machine	
	Super	Other	

No of Rolls in Stack:

Number: Sizes:

<i>Top Roll:</i>		
<i>Intermediate Rolls:</i>		
<i>Bottom Roll:</i>		
<i>Stack:</i>	Wet	Dry
	Hard Nip	Soft Nip
<i>Corrosive Environment:</i>	Y / N	
<i>pH:</i>		

Loading Information:

<i>Loading:</i>		PLI
<i>Type of Loading:</i>	External	Gravity

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Speed:

Line Speed:		FPM
Balance Speed:		FPM
Balance Spec:	G 1.0	G 1.6
	G 2.5	G 6.3

Sheet Information:

Paper Grade:		
Paper Weight:		
Sheet Width:		Inches
Sheet Temperature:		Degrees F / C

Grinding Specs:

	Standard	Precision
Straight:	Y / N	
Crown:		Inches
Finish:		Ra / RMS
Comments:		

Rotary Joints:

	Yes	No
Manufacturer:		
Quantity:		
Model:		

Bearings:

	T / S	D / S
Manufacturer:		
Bearing No:		
Hydraulic Removal:	Y / N	Y / N

by Mill

Accessories:

Coupling Info:

Journal Dia @ Cplg:		Inches
Keyway:		
Type:		

Pricing:

COMMENTS:
